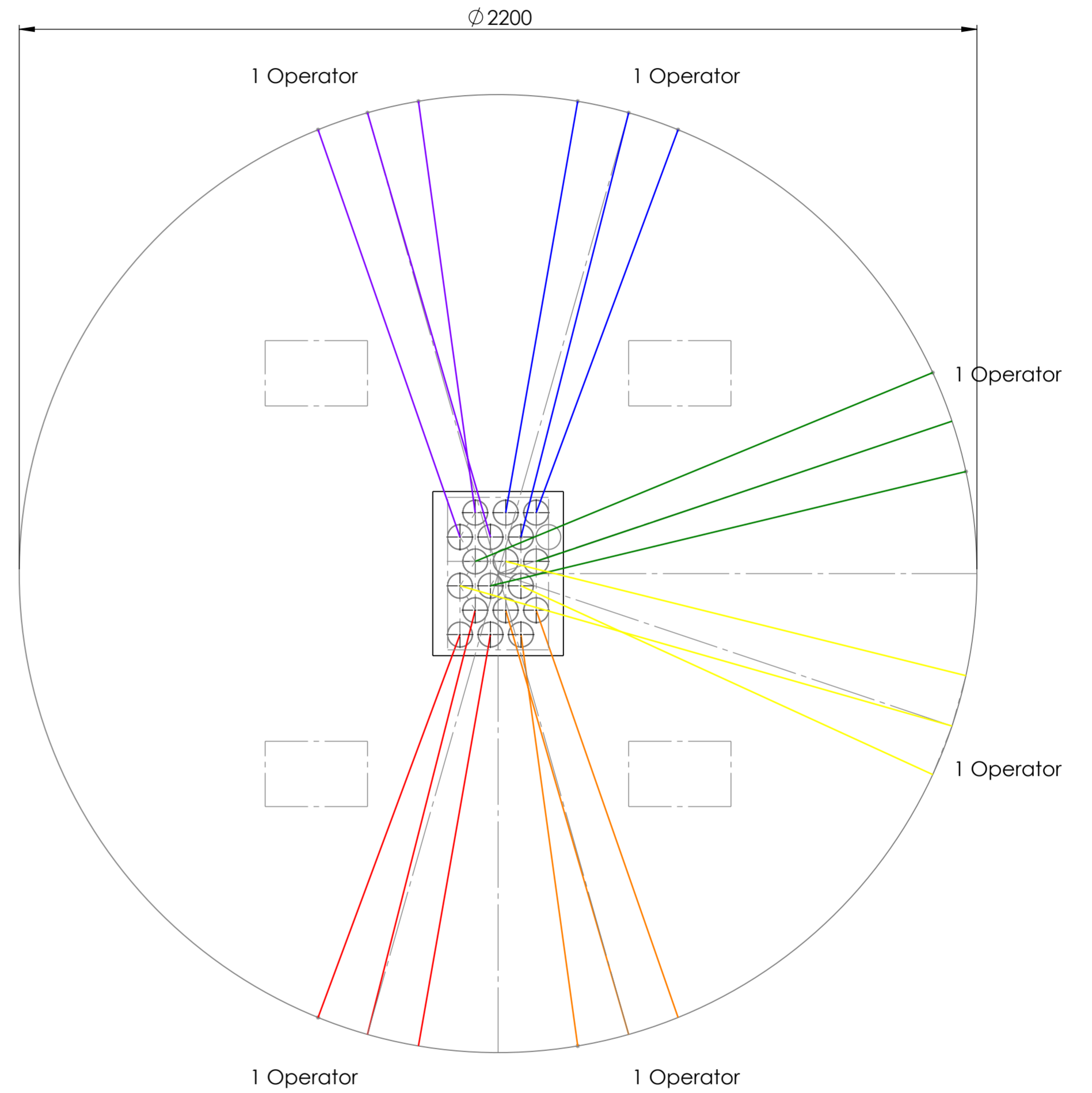
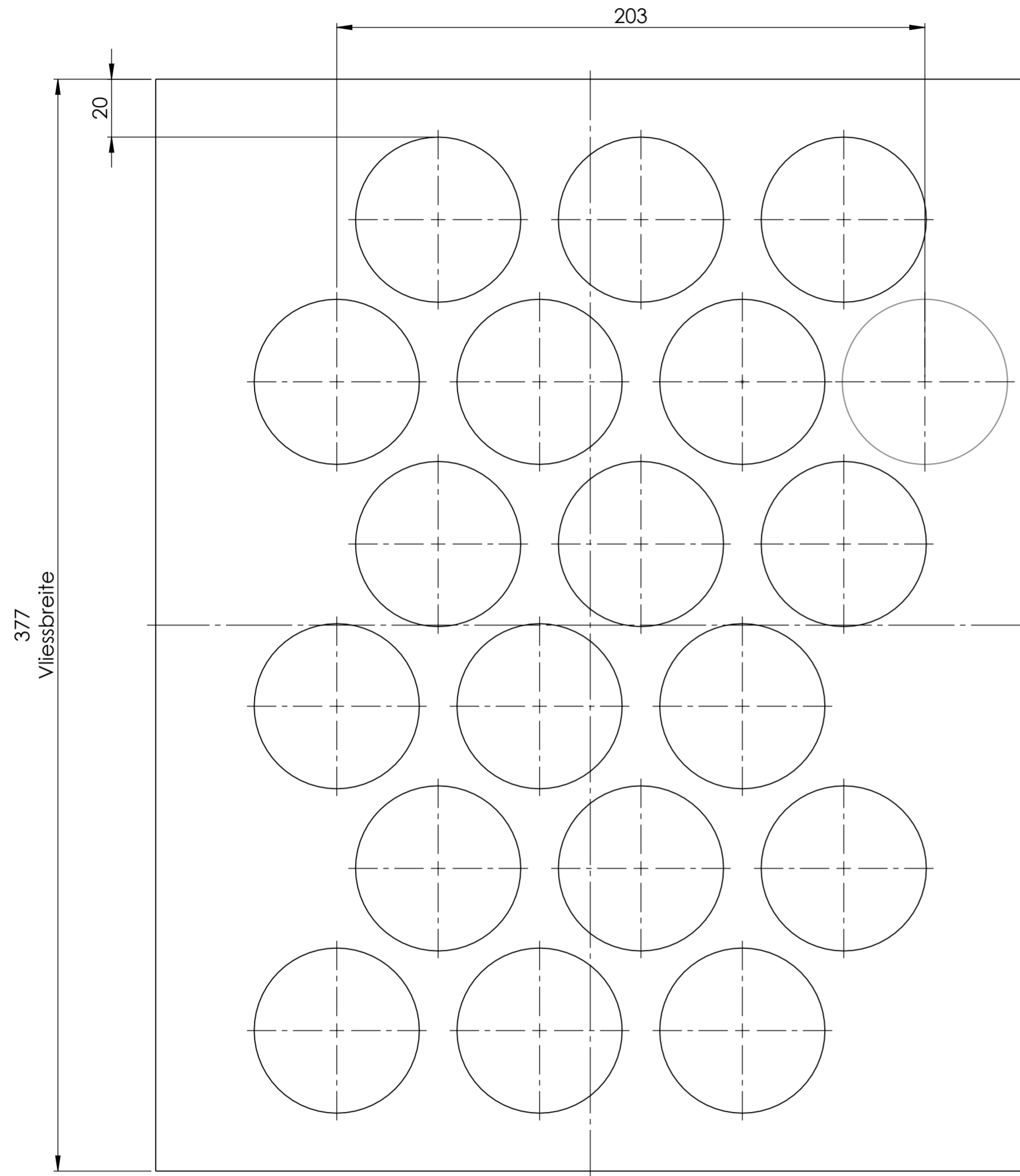


Format x piece	D	in mm	in mm per bag	pads per row	row	in mm	in mm	in %	m/min	weight	Speed	Packaging	Total	per operator
						377	203		40	220g/m <sup>2</sup>	250	6 OP	per min	per min
D 57x - Pad 30	D	57	30	6	3	377	203	40.0%	40.00	22	100.0	6	60.0	10.0
D 57x - Pad 40	D	57	40	6	3	377	203	40.0%	40.00	22	133.0	6	59.9	10.0
D 57x - Pad 50	D	57	50	6	3	377	203	40.0%	40.00	22	167.0	6	60.1	10.0
D 57x - Pad 60	D	57	60	6	3	377	203	40.0%	40.00	22	200.0	6	60.0	10.0
D 57x - Pad 70	D	57	70	6	3	377	203	40.0%	40.00	22	233.0	6	59.9	10.0
D 57x - Pad 80	D	57	80	6	3	377	203	40.0%	40.00	22	250.0	6	56.3	9.4
D 57x - Pad 100	D	57	100	6	3	377	203	40.0%	40.00	22	250.0	6	45.0	7.5
D 57x - Pad 120	D	57	120	6	3	377	203	40.0%	40.00	22	200.0	3	30.0	10.0
D 57x - Pad 140	D	57	140	6	3	377	203	40.0%	40.00	22	234.0	3	30.1	10.0



			1		1		31.57							
Stueckzahl	Gegenstand und Dimension			Pos.	Werkstoff	Gew.p.St.	Zchg.-Nr. Norm.-Nr.	Artikel-Nr. Bemerkungen						
IV	III	II	I				Zusammenst.-Nr.							
							Masstab	Gezeichnet	12.12.22	bd				
							1:1	Geprueft						
								Gesehen						
Stanzbild														
Durchmesser 57mm 18-fach														
Projektnummer:CPM.000.1455														
HEFTEC GmbH														
Automation & Engineering														
											CPM.500.1479			